

heimatec®

BMT 65 tools for DN Solutions

OD/Axial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 010 66 145	ER 32 u-tec®	1:1	10,000	Ext	—
8 010 66 144	ER 32 u-tec®	1:1	12,000	IC/Ext	350 psi
8 010 66 143	ER 32 u-tec®	1:1	10,000	IC/Ext	1,000 psi
8 019 65 025	ER 25 u-tec®	1:3	15,000	Ext	—
8 019 65 026	ER 25 u-tec®	1:3	15,000	IC/Ext	2,000 psi



Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 030 66 239	ER 32 u-tec®	1:1	10,000	Ext	—	72 mm
8 030 66 243	ER 32 u-tec®	1:1	6,000	IC/Ext	2,000 psi	72 mm
8 030 66 045	ER 32 u-tec®	1:1	6,000	Ext	—	100 mm
8 030 66 136	ER 32 u-tec®	1:1	6,000	IC/Ext	2,000 psi	100 mm
8 030 65 064	ER 25 u-tec®	1:3	18,000	Ext	—	95 mm
8 030 65 037	ER 25 u-tec®	1:3	18,000	Ext	—	80 mm



Dual Output Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 039 66 025	2x ER 32 u-tec®	1:1	6,000	Ext	—	72 mm
8 039 66 021	2x ER 32 u-tec®	1:1	6,000	Ext	—	100 mm



Universal Head +135°/-30° Adjustable

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 043 65 000	ER 25 u-tec®	1:1	6,000	Ext	—
8 043 65 004	ER 25 u-tec®	1:1	6,000	IC/Ext	2,000 psi



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Twin Spindle OD/Axial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 050 65 011	2x ER 25 u-tec®	1:1	6,000	Ext	—
8 050 65 012	2x ER 25 u-tec®	1:1	6,000	IC/Ext	350 psi



Twin Spindle Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 053 65 019	2x ER 25 u-tec®	1:1	6,000	Ext	—	72 mm
8 053 65 022	2x ER 25 u-tec®	1:1	6,000	IC/Ext	2,000 psi	72 mm
8 053 65 003	2x ER 25 u-tec®	1:1	6,000	Ext	—	100 mm
8 053 65 004	2x ER 25 u-tec®	1:1	6,000	IC/Ext	2,000 psi	100 mm



Static Tools

Part #	Description	Output	Coolant	Center distance
8 224 15 016	Universal Turning Holder	Sq. 1"	Ext	—
8 240 17 054	Boring Bar Holder	Ø 1 1/4"	IC/Ext	72 mm
8 240 17 063	Boring Bar Holder	Ø 1 1/4"	IC/Ext	100 mm
8 240 19 128	Boring Bar Holder	Ø 1 1/2"	IC/Ext	72 mm
8 240 18 091	Boring Bar Holder	Ø 1 1/2"	IC/Ext	100 mm
8 244 15 006	Combination Facing Holder	Sq. 1"	Ext	—
8 251 15 008	Combination Double Turning Holder	Sq. 1"	Ext	—
8 253 17 115	Double Boring Bar Holder	2x Ø 1 1/4"	IC/Ext	70/110 mm
8 320 13 005	Height Adjustable Cut-Off Holder	SH 32	IC/Ext	—



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