

OD/Axial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 010 55 109	ER 25 u-tec®	1:1	12,000	Ext	-
8 010 55 111	ER 25 u-tec®	1:1	10,000	IC/Ext	1,000 psi
8 010 56 151	ER 32 u-tec®	1:1	12,000	Ext	-
8 010 56 153	ER 32 u-tec®	1:1	10,000	IC/Ext	1,000 psi
8 019 55 026	ER 25 u-tec®	1:3	18,000	Ext	-
8 013 54 005	ER 16 u-tec®	1:4	24,000	Ext	-



Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 030 55 238	ER 25 u-tec®	1:1	12,000	Ext	-	65 mm
8 030 55 239	ER 25 u-tec®	1:1	12,000	IC/Ext	2,000 psi	65 mm
8 030 56 235	ER 32 u-tec®	1:1	12,000	Ext	-	65 mm
8 030 56 236	ER 32 u-tec®	1:1	12,000	IC/Ext	2000 psi	65 mm
8 030 55 240	ER 25 u-tec®	1:1	12,000	Ext	-	75 mm
8 030 55 241	ER 25 u-tec®	1:1	12,000	IC/Ext	2,000 psi	75 mm
8 030 56 237	ER 32 u-tec®	1:1	12,000	Ext	-	75 mm
8 030 56 238	ER 32 u-tec®	1:1	12,000	IC/Ext	2000 psi	75 mm
8 030 55 140	ER 25 u-tec®	1:3	18,000	Ext	-	77 mm
8 030 54 042	ER 16 u-tec®	1:4	24,000	Ext	-	65 mm



Dual Output Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 039 55 042	2x ER 25 u-tec®	1:1	6,000	Ext	-	65 mm
8 039 56 016	2x ER 32 u-tec®	1:1	6,000	Ext	-	65 mm
8 039 55 047	2x ER 25 u-tec®	1:1	6,000	Ext	-	75 mm
8 039 56 021	2x ER 32 u-tec®	1:1	6,000	Ext	-	75 mm



Universal Head +135°/- 30° Adjustable

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 043 54 000	ER 16 u-tec®	1:1	6,000	Ext	-
8 043 55 001	ER 25 u-tec®	1:1	6,000	Ext	-



Twin Spindle OD/Axial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 050 54 001	2x ER 16 u-tec®	1:1	6,000	Ext	-
8 050 54 015	2x ER 20 u-tec®	1:1	6,000	Ext	-



Twin Spindle Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 053 54 000	2x ER 16 u-tec®	1:1	6,000	Ext	-	65 mm
8 053 54 034	2x ER 20 u-tec®	1:1	6,000	Ext	-	65 mm



Static Tools

Part #	Description	Output	Coolant	Center distance
8 224 15 012	Universal Turning Holder	Sq. 1"	Ext	-
8 240 18 033	Boring Bar Holder	Ø 1 1/4"	IC/Ext	75 mm
8 240 18 037	Boring Bar Holder	Ø 1 1/2"	IC/Ext	75 mm
8 244 12 005	Facing Holder	Sq. 1"	Ext	-
8 251 11 007	Double Turning Holder	2x Sq. 3/4"	Ext	-
8 320 13 002	Height Adjustable Cut-Off Holder	SH 32	IC/Ext	-

