

### OD/Axial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 010 55 039	ER 25 u-tec®	1:1	6,000	Ext	—
8 010 55 038	ER 25 u-tec®	1:1	6,000	IC/Ext	350 psi
8 010 55 057	ER 25 u-tec®	1:1	6,000	IC/Ext	1,000 psi
8 019 55 052	ER 25 u-tec®	1:3	18,000	Ext	—
8 019 55 056	ER 25 u-tec®	1:3	18,000	IC/Ext	2,000 psi



### Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 030 55 102	ER 25 u-tec®	1:1	6,000	Ext	—	70 mm
8 030 55 120	ER 25 u-tec®	1:1	6,000	IC/Ext	2,000 psi	70 mm
8 030 55 128	ER 25 u-tec®	1:1	6,000	Ext	—	85 mm
8 030 55 129	ER 25 u-tec®	1:1	6,000	IC/Ext	2,000 psi	85 mm
8 030 55 143	ER 25 u-tec®	1:3	18,000	Ext	—	85 mm
8 030 55 184	ER 25 u-tec®	1:3	18,000	IC/Ext	2,000 psi	85 mm



### Dual Output Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 039 55 036	2x ER 25 u-tec®	1:1	6,000	Ext	—	70 mm
8 039 55 026	2x ER 25 u-tec®	1:1	6,000	Ext	—	85 mm



### Universal Head +110°/-20° Adjustable

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 043 55 005	ER 25 u-tec®	1:1	6,000	Ext	—
8 043 55 009	ER 25 u-tec®	1:1	6,000	IC/Ext	350 psi



# heimatec®

## BMT 55 tools for DN Solutions

### Twin Spindle OD/Axial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max
8 050 54 018	2x ER 16 u-tec®	1:1	6,000	Ext	—



### Twin Spindle Face/Radial Drilling & Milling Head

Part #	Output	Gear ratio	rpm max	Coolant	Pressure max	Center distance
8 053 54 015	2x ER 16 u-tec®	1:1	6,000	Ext	—	70 mm
8 053 54 021	2x ER 16 u-tec®	1:1	6,000	Ext	—	85 mm



### Static Tools

Part #	Description	Output	Coolant	Center distance
8 224 05 005	Universal Turning Holder	Sq. 1"	Ext	—
8 240 07 024	Boring Bar Holder	Ø 1 1/4"	IC/Ext	70 mm
8 240 07 043	Boring Bar Holder	Ø 1 1/4"	IC/Ext	95 mm
8 244 05 006	Combination Facing Holder	Sq. 1"	Ext	—
8 251 05 003	Combination Double Turning Holder	Sq. 1"	Ext	—
8 253 07 031	Double Boring Bar Holder	2x Ø 1"	IC/Ext	52/97 mm
8 320 03 008	Height Adjustable Cut-Off Holder	SH 32	IC/Ext	—



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